INSTRUCTIONS

CURRENT INFORMATION LETTER

ENGINE CYLINDERS

The following corrections to GEK-61273B are listed below. These will be incorporated in GEK-61273B at the next reprint.

1. On page 7, in Fig. 13, change the depth of the gasket groove from 0.185 in. (4,70 mm)/0.178 in. (4,52 mm) to 0.184 in. (4,67 mm)/0.1815 in. (4,61 mm).
2. On page 10, in Fig. 18, change the height of the gasket tang from 0.049 in./0.044 in. to 0.0465 in. (1,18 mm)/0.044 in. (1,12 mm).
3. On page 12, under FINISHING (AFTER PLATING) change Item 1 to read:

   1. Diamond hone to 9.002-9.005 in. diameter.

4. On page 18, under PRE-ASSEMBLY INSPECTION, change the last paragraph to read:

   Check used clamping-ring bolts for damage, especially to the threads, and for galling under the bolt head. Magnaflux bolts to assure that no cracks are indicated. Clean the bolts (new or used) thoroughly and dip in a Molydag* No. 210 solution. Allow to air dry. The threads and undersides of the bolt heads must be covered with this lubricant before using.

5. On page 30, under DATA, BASIC CYLINDER COMPONENTS, change the cylinder jacket inside diameter from 0.004 in. (0,102 mm) to 10.499 in. (266,67 mm).

*Product of Acheson Colloids Co.

These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation, operation or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the General Electric Company.

Verify numbers for parts, tools, or material by using the Renewal Parts or Tool Catalogs, or contact your General Electric representative for assistance. Do not order from this publication.

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